COVER SHEET & BOM TECHPACKS.CO

DESCRIPTION: WOMENS JACKET DESIGNER: CLIENT NAME HERE **BRAND:** THE BRAND NAME

SEASON: SPRING SUMMER '19 DATE: MM/DD/YYYY MAIN FABRIC: FABRIC TYPE

CTVLE NAME. CTVLE NAME LIEDE CIZE DANCE & [CAMDI E CIZE]. 4 6 0 [10] 10 14 16

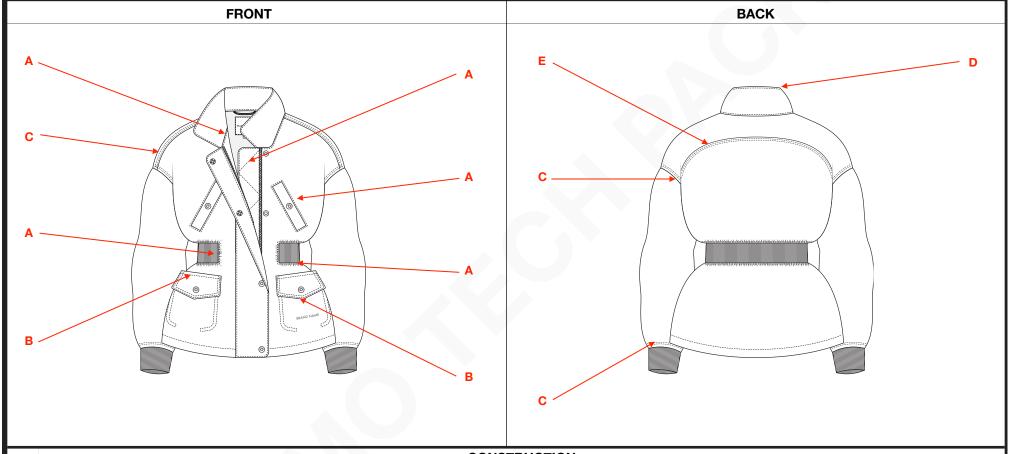
STYLE NAME: STYLE NAME HERE			STYLE #: 11234 SIZ	SIZE RANGE & [SAMPLE SIZE]: 4 6 8 [10] 12 14 16					
РОМ	MEASUREMENT	10	SKETCH						
Α	BODY LENGTH FROM HPS	25 1/2							
В	ACROSS SHOULDERS	16							
С	ACROSS FRONT	14							
D	ACROSS BACK	14 1/2							
Ε	CHEST 1" BELOW ARMHOLE ***	36							
F	WAIST 15 1/2" BLW HPS ***	32							
G	BOTTOM SWEEP ***	41							
Н	SHOULDER DROP FROM HPS	2							
1	SLEEVE LENGTH FROM CB	33 1/2							
J	ARMHOLE CURVED ***	20 1/4							
K	BICEP (1" BELOW ARMHOLE) ***	14							
L	SLEEVE OPENING	5 1/2							
М	NECK WIDTH (HPS TO HPS)	6 1/2							
Ν	FRONT NECK DROP FROM HPS TO SEAM	3 3/4	BI	BILL OF MATERIALS					
0	FRONT NECK DROP FROM HPS - 1ST BUTTON	16	ITEM DESCRIPTION (COMPOSITION & WEIGH	1 COLOR	CODE	QTY	SUPPLIER		
Р	BACK NECK DROP	1/2	GENIE DENIM, 11.5 OZ P/SQ YARD	INDIGO			CONE MILLS		
Q	COLLAR POINTS	1 1/4	94% COTTON, 5% POLYESTER, 1% SPANDEX				NORTH CAROLINA		
R	LAPEL WIDTH (TO FOLD)	3	HERRINGBONE WEAVE POCKETING FABRIC	NATURAL			FTY SOURCE		
S	COLLAR LENGTH PT TO PT	15 1/2	105 GSM, 70% POLYESTER, 30% COTTON						
Т	COLLAR WIDTH AT CB	2 1/4	YKK CORE METAL 4.5" CLOSED ZIP	SED ZIP ANTIQUE COPPER		1	YKK		
U	COLLAR STAND HEIGHT	1 1/4	GSN8 SLIDER, TAPE 7/16" WIDE	" WIDE					
V	POCKET PLCMNT FROM HPS	18	17MM ENGRAVED, DIE-CAST, FLAT BUTTON,			8	UKP		
W	POCKET PLCMNT FROM CF	3 1/2							
Х	POCKET WIDTH W/O FLAP	5	9MM LOGO ENGRAVED FLAT NIPPLE RIVET	ANTIQUE COPPER		2	UKP		
Υ	POCKET LENGTH W/O FLAP	1/4							
Z	FLAP LENGTH	2	1.5" SQUARE PATCH ENGRAVED	DARK BROWN		1	FTY SOURCE		
AA	FLAP WIDTH	5	PREMIUM WATERPROOF LEATHER						
BB			CARE LABEL, 1 X 1.5" DOUBLE SIDED WOVEN			1	PROGRESSIVE LABELS		
CC			EDGE SATIN, THERMAL PRINT, SONIC CUT				INC		
DD			THREAD, T-60 SPUN POLY	OFF WHITE			FTY SOURCE		
EE			100% POLYESTER GOLD						
MEAS	UREMENTS ARE IN INCHES AND TAKEN FLAT (EXC	EPT FOR ***)							

CALLOUTS TECHPACKS.CO **BRAND: THE BRAND NAME DESIGNER:** CLIENT NAME HERE **DESCRIPTION: WOMENS JACKET SEASON: SPRING SUMMER '19** DATE: MM/DD/YYYY MAIN FABRIC: FABRIC TYPE **STYLE NAME: STYLE NAME HERE STYLE #:** 11234 **SIZE RANGE & [SAMPLE SIZE]:** 4 6 8 [10] 12 14 16 **FRONT BACK BACK NECK HANGING HOOK** COLLAR DROPPED SHOULDER SEAM **BACK YOKE** (SHOWN UNFOLDED) **BACK NECK LABEL** SEE PAGE 5 DROPPED **ARMHOLES** SET-IN SLEEVE **FULLY LINED BODY & SLEEVES BOTTOM PLACKET HAS** ZIG ZAG SHAPED STITCH LINE METAL ZIP 1X1 RIB WAISTBAND ~ **TOP PLACKET JET POCKETS** WITH X4 **PRESS STUDS** WITH PRESS STUD **POCKET** CUFF - 1X1 RIB **FLAPS WITH** POCKETS (REVERSE PATCH) **TOPSTITCH &** WITH TOPSTITCH PRESS STUDS **EMBELLISHMENT, SEE PAGE 4 SWEEP HEM**

BRAND: THE BRAND NAME **DESIGNER:** CLIENT NAME HERE **DESCRIPTION:** WOMENS JACKET

SEASON: SPRING SUMMER '19 DATE: MM/DD/YYYY MAIN FABRIC: FABRIC TYPE

STYLE NAME: STYLE NAME HERE STYLE #: 11234 SIZE RANGE & [SAMPLE SIZE]: 4 6 8 [10] 12 14 16



	CONSTRUCTION								
#	OPERATION	STITCHES	WIDTH	SPI	SEAMS	S/A			
Α	SIDE SEAMS, COLLAR, NECKLINE, SLEEVE SEAM,								
	SWEEP, POCKET OPENINGS, ALL LINING SEAMS	301 - LOCKSTITCH	N/A	8 +/- 1	SSa 1.01 GENERAL SEAM	3/8"			
В	POCKET BAGS	301 - LOCKSTITCH	N/A	8 +/- 1	LSs 2.05.02 LRG PATCH POCKET	3/8"			
С	SHOULDERS, ARMHOLES, SLEEVE OPENING	406 - 2 NEEDLE BOTTOM COVERSTITCH	1/4"	8 +/- 1	EFa Inv. 6.02.07 2 NDL HEM	3/8"			
D	TOPSTITCH ON PLACKETS & COLLAR	301 - LOCKSTITCH	N/A	6 +/- 1	TOPSTITCH	N/A			
Е	YOKE	406 - 2 NEEDLE BOTTOM COVERSTITCH	1/4"	8 +/- 1		3/8"			

TECHPACKS.CO **COLORWAYS**

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STYLE NAME: STYLE NAME HERE STYLE #: 11234 SIZE RANGE & [SAMPLE SIZE]: 4 6 8 [10] 12 14 16



BODY & POCKET JETS: DEEP WELL

SLVS, CUFFS, COLLAR, PLACKETS, POCKET FLAPS & WBAND: BLACK BEAUTY

LINING: SHARKSKIN



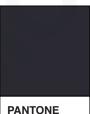
BODY & POCKET JETS: DEEP FOREST

SLVS, CUFFS, COLLAR, PLACKETS, POCKET FLAPS & WBAND: SCARAB

LINING: SHARKSKIN



PANTONE 19-3911 TCX **Black Beauty**



19-3713 TCX Deep Well



17-3914 TCX Sharkskin



19-5350 TCX Scarab



PANTONE 19-6110 TCX **Deep Forest**

THE PANTONE® REFERENCE NUMBERS ARE FROM THE PANTONE FASHION + HOME COLOR SYSTEM. THE COLORS SHOWN HERE ARE SIMULATIONS, WHICH MAY NOT MATCH THE PANTONE® COLOR STANDARDS. PLEASE USE THE CORRESPONDING PANTONE® FASHION + HOME PUBLICATIONS FOR ACCURATE COLOR.

TECHPACKS.CO EMBELLISHMENTS & BRANDING

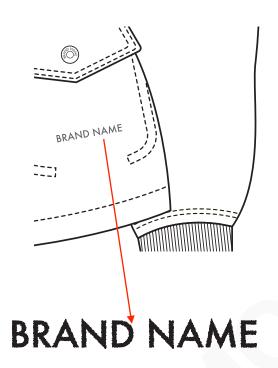
BRAND: THE BRAND NAME **DESIGNER:** CLIENT NAME HERE **DESCRIPTION:** WOMENS JACKET

SEASON: SPRING SUMMER '19 DATE: MM/DD/YYYY MAIN FABRIC: FABRIC TYPE

STYLE NAME: STYLE NAME HERE STYLE #: 11234 SIZE RANGE & [SAMPLE SIZE]: 4 6 8 [10] 12 14 16

EMBROIDERY

BRANDED SNAPS

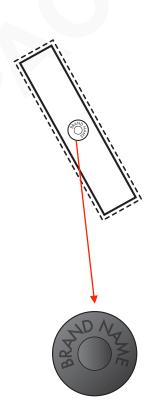




DIMENSIONS: 3" WIDE X 1/2" HIGH

PLACEMENT: AT CENTER OF POCKET, 1" UP FROM BOTTOM

COLORS: SEE PAGE 3



TYPE: ETCHING

PLACEMENT: INSIDE SNAP EDGE

*** PLEASE USE THE SEPARATE GRAPHICS FILES SENT FOR THE ACTUAL ARTWORK/GRAPHICS/LOGOS

BRAND: THE BRAND NAME

DESIGNER: CLIENT NAME HERE

DESCRIPTION: WOMENS JACKET

SEASON: SPRING SUMMER '19

DATE: MM/DD/YYYY

MAIN FABRIC: FABRIC TYPE

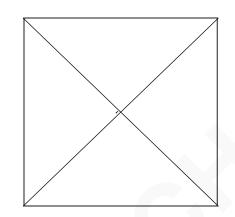
STYLE NAME: STYLE NAME HERE

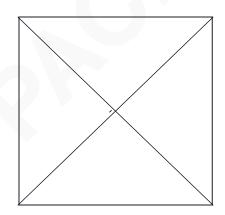
STYLE #: 11234

SIZE RANGE & [SAMPLE SIZE]: 4 6 8 [10] 12 14 16

BRAND LABEL

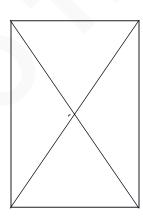
TYPE: WOVEN SATIN, HOT CUT
DIMENSIONS: 3" WIDE X 3" HIGH
PLACEMENT: AT CB NECK, 1" DOWN
COLOR: NATURAL & BLACK TEXT

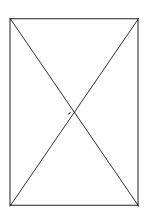




CARE LABEL

TYPE: SATIN CARE LABEL, END FOLD DIMENSIONS: 1.25" WIDE X 3" HIGH PLACEMENT: 2" UP FROM HEM COLOR: NATURAL WITH BLACK PRINT





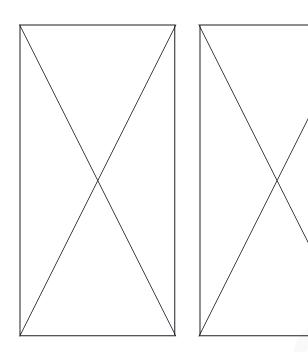
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TECHPACKS.CO PACKAGING

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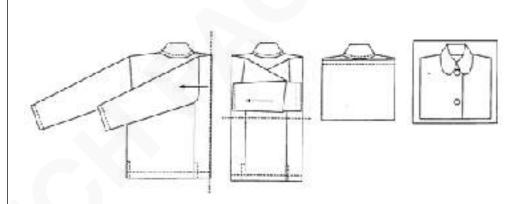


HANG TAGS

TYPE: 300 GSM NATURAL CARD STOCK, DOUBLE SIDED

DIMENSIONS: 10" HIGH X 1" WIDE

PLACEMENT: INSERTED USING STRING, TIED THROUGH SIZE PIP



PACKAGING

FOLD INSTRUCTIONS:

- 1. FOLD THE RIGHT SLEEVE OVER ON THE FOLD LINE. FOLD REMAINING PORTION BACK ACROSS CENTER. REPEAT FOR THE LEFT SLEEVE.
- 2. FOLD IN HALF BY BRINGING THE BOTTOM OF THE SHIRT UP TO THE TOP OF THE SHIRT
- 3. PLACE THE FOLDED GARMENT IN TO THE CORRECT SIZE POLYBAG AND SEAL.

POLYBAG: 12" X 8"

LEAVE NO MORE THAN 2 CM OF SPACE BETWEEN

EDGE OF GARMENT & POLYBAG.

CARTON SIZE: 27" X 48"

1 BOX TO FIT 25 JACKETS

*** PLEASE USE THE SEPARATE GRAPHICS FILES SENT FOR THE ACTUAL ARTWORK/GRAPHICS/LOGOS

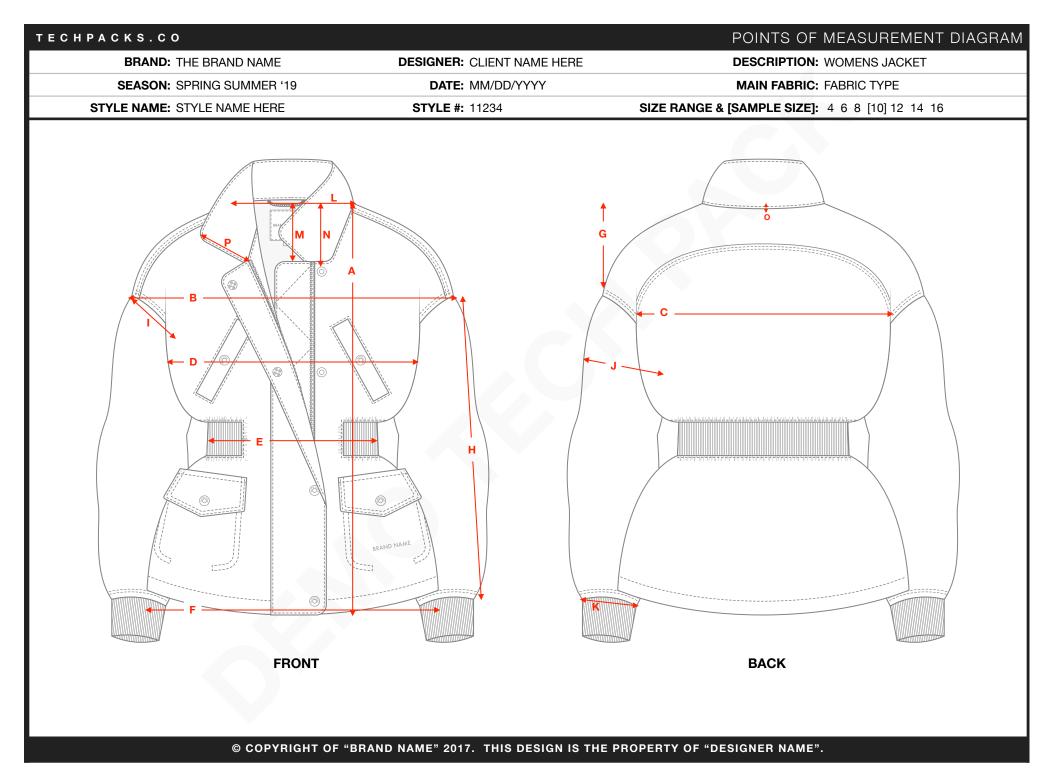
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POM	MEASUREMENT	ORIGINAL SPEC	TOL +/-	1ST SAMPLE	DIFFERENCE	NOTES	REVISED SPEC - DATE:
А	BODY LENGTH FROM HPS	25 1/2	1/2	25	1/2	RTS	
В	ACROSS SHOULDERS	16	1/2				
С	ACROSS FRONT	14	1/2				
D	ACROSS BACK	14 1/2	1/8				
Е	CHEST 1" BELOW ARMHOLE ***	36	1/4				
F	WAIST 15 1/2" BLW HPS ***	32	1/4				
G	BOTTOM SWEEP ***	41	1/4				
Н	SHOULDER DROP FROM HPS	2	1/4				
I	SLEEVE LENGTH FROM CB	33 1/2	1/4				
J	ARMHOLE CURVED ***	20 1/4	1/4				
K	BICEP (1" BELOW ARMHOLE) ***	14	1/2				
L	SLEEVE OPENING	5 1/2	1/4				
М	NECK WIDTH (HPS TO HPS)	6 1/2	1/8				
N	FRONT NECK DROP FROM HPS TO SEAM	3 3/4	1/8				
0	FRONT NECK DROP FROM HPS - 1ST BUTTON	16	1/8				
Р	BACK NECK DROP	1/2	1/4				
Q	COLLAR POINTS	1 1/4	1/4				
R	LAPEL WIDTH (TO FOLD)	3	1/4				
S	COLLAR LENGTH PT TO PT	15 1/2	1/8				
Т	COLLAR WIDTH AT CB	2 1/4	1/2				
U	COLLAR STAND HEIGHT	1 1/4	1/2				
V	POCKET PLCMNT FROM HPS	18	1/2				
W	POCKET PLCMNT FROM CF	3 1/2	1/8				
Х	POCKET WIDTH W/O FLAP	5	1/4				
Υ	POCKET LENGTH W/O FLAP	1/4	1/4				
Z	FLAP LENGTH	2	1/4				
AA	FLAP WIDTH	5	1/4				

COMMENTS:



TECHPACKS.CO GRADED SIZE SPECS

DESIGNER: CLIENT NAME HERE **DESCRIPTION: WOMENS JACKET BRAND:** THE BRAND NAME **SEASON: SPRING SUMMER '19** DATE: MM/DD/YYYY MAIN FABRIC: FABRIC TYPE **STYLE NAME: STYLE NAME HERE STYLE #:** 11234 **SIZE RANGE & [SAMPLE SIZE]:** 4 6 8 [10] 12 14 16 MEASUREMENT 6 8 10 12 TOL +/-POM 4 14 16 BODY LENGTH FROM HPS 25 1/2 25 1/2 25 1/2 25 1/2 25 1/2 25 1/2 25 1/2 1/2 В **ACROSS SHOULDERS** 16 16 16 16 16 16 16 1/2 С ACROSS BACK 14 14 14 1/2 14 14 14 14 D 1/8 CHEST 1" BELOW ARMHOLE *** 14 1/2 14 1/2 14 1/2 14 1/2 14 1/2 14 1/2 14 1/2 Ε WAIST 15 1/2" BLW HPS *** 36 36 36 36 36 36 36 1/4 BOTTOM SWEEP *** 32 32 32 32 32 32 32 1/4 G SHOULDER DROP FROM HPS 41 41 41 41 41 41 41 1/4 2 2 Н SLEEVE LENGTH FROM SHOULDER SEAM 2 2 2 1/4 ARMHOLE CURVED *** 33 1/2 33 1/2 33 1/2 33 1/2 33 1/2 33 1/2 33 1/2 1/4 1/4 BICEP (1" BELOW ARMHOLE) *** 20 1/4 20 1/4 20 1/4 20 1/4 20 1/4 20 1/4 20 1/4 K SLEEVE OPENING 14 14 14 14 14 14 14 1/2 1/4 NECK WIDTH (HPS TO HPS) 5 1/2 5 1/2 5 1/2 5 1/2 5 1/2 5 1/2 5 1/2 FRONT NECK DROP FROM HPS TO SEAM 1/8 М 6 1/2 6 1/2 6 1/2 6 1/2 6 1/2 6 1/2 6 1/2 Ν FRONT NECK DROP FROM HPS - 1ST BUTTON 3 3/4 3 3/4 3 3/4 3 3/4 3 3/4 3 3/4 3 3/4 1/8 0 1/8 BACK NECK DROP 16 16 16 16 16 16 16 1/2 1/2 **COLLAR POINTS** 1/2 1/2 1/2 1/2 1/2 1/4 Q 1 1/4 1 1/4 1/4 TOP PLACKET WIDTH 1 1/4 1 1/4 1 1/4 1 1/4 1 1/4 R 3 BOTTOM PLACKET WIDTH 3 3 3 3 3 3 1/4 S PLACKET LENGTH 15 1/2 15 1/2 15 1/2 15 1/2 15 1/2 15 1/2 15 1/2 1/8 Т COLLAR LENGTH PT TO PT 2 1/4 2 1/4 2 1/4 2 1/4 2 1/4 2 1/4 2 1/4 1/2 U POCKET PLCMNT FROM HPS 1 1/4 1 1/4 1 1/4 1 1/4 1 1/4 1 1/4 1 1/4 1/2 ٧ POCKET PLCMNT FROM CF 18 18 18 18 18 18 18 1/2 W POCKET WIDTH W/O FLAP 1/8 3 1/2 3 1/2 3 1/2 3 1/2 3 1/2 3 1/2 3 1/2 Χ POCKET LENGTH W/O FLAP 5 5 5 5 5 5 5 1/4 FLAP LENGTH 1/4 Υ 1/4 1/4 1/4 1/4 1/4 1/4 1/4 Ζ FLAP WIDTH 2 2 2 2 2 2 2 1/4 5 5 5 5 5 5 5 1/4

ALL ABOVE MEASUREMENTS ARE IN INCHES AND TAKEN FLAT (EXCEPT FOR ***) ~ IT IS RECOMMENDED THAT ALL SIZES ARE SAMPLED BEFORE PRODUCTION

PRE PRODUCTION COMMENTS: